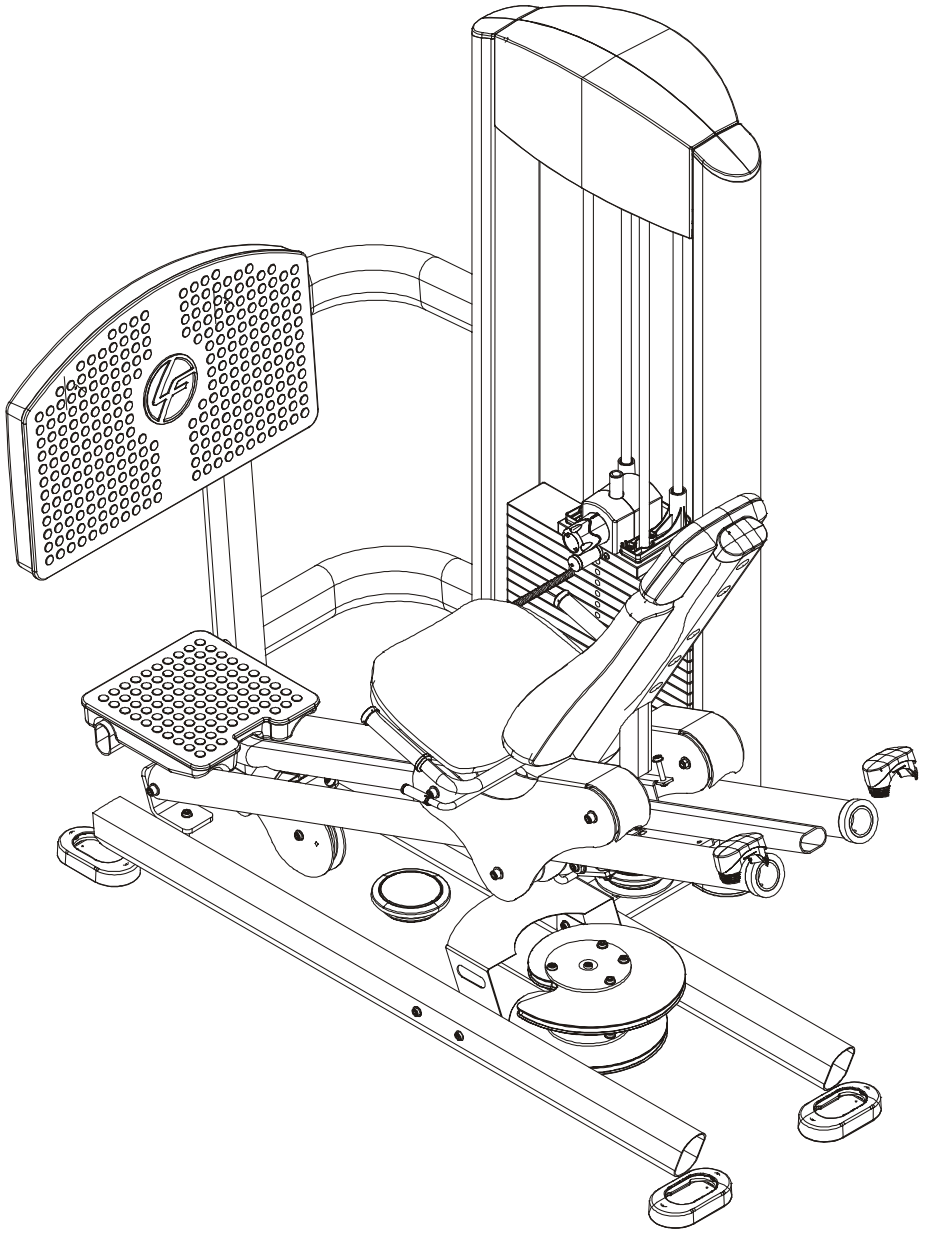
LifeFitness

SIGNATURE SERIES

SEATED LEG PRESS



Customer Support Services

PARTS MANUAL

SIGNATURE SERIES SEATED LEG PRESS

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SIGNATURE SERIES SEATED LEG PRESS

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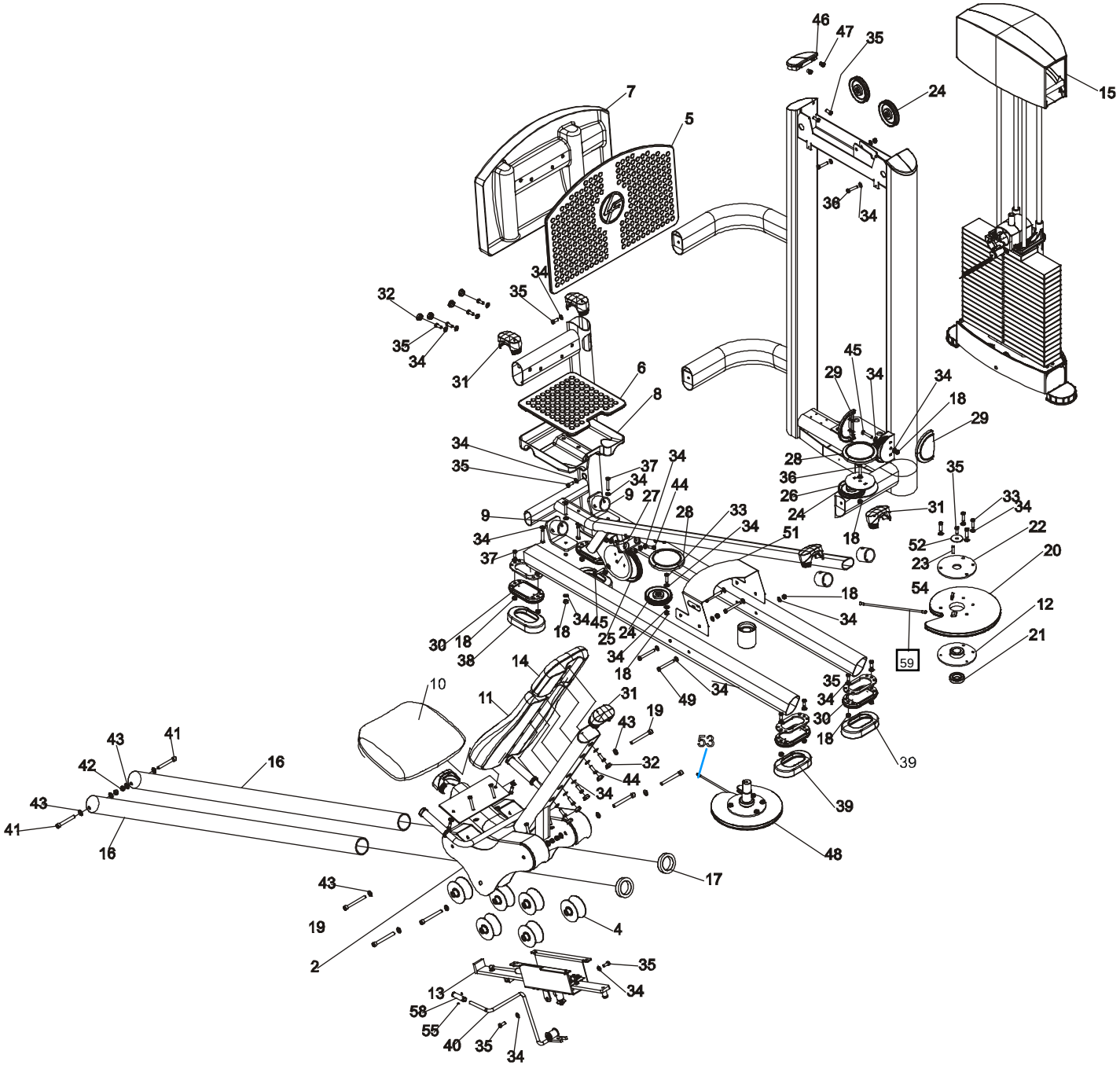
SIGNATURE SERIES – SEATED LEG PRESS

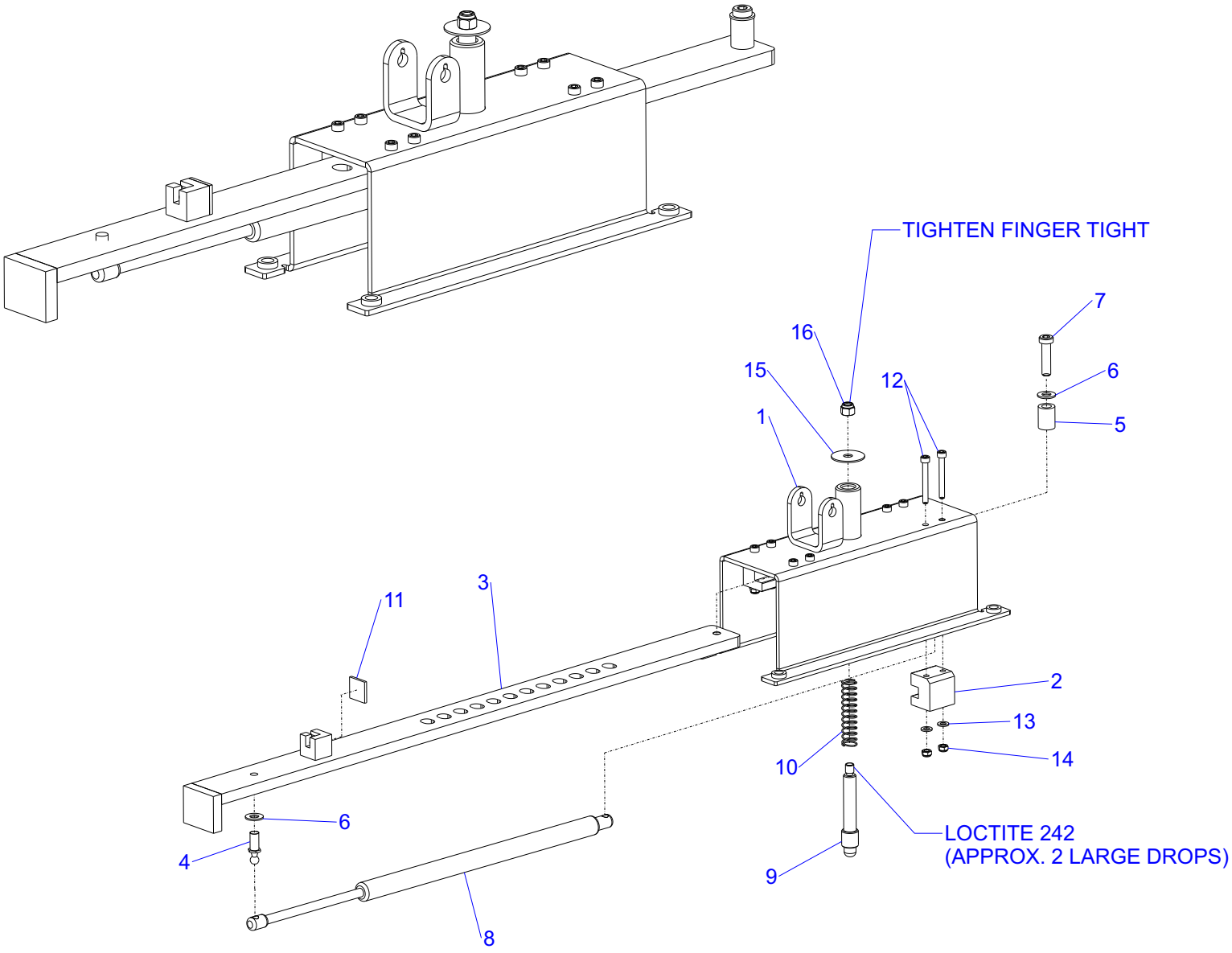
Exploded Assembly



SIGNATURE SERIES – SEATED LEG PRESS

Legend

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	RMA	WLDMT,FZSLP-FRAME
2	1	7408101	WLDMT, FZSLP-SEAT
3	1	7361601	WLDMT, FZSLP HIGH TOWER
4	6	3240301	ROLLER ASSY
5	1	7429601	FT.PLATE,FZSLP-OVERMOLDED
6	1	7438301	STEP PLATE,FZSLP- OVERMOLDED
7	1	7429501	COVER,FZSLP-FT. PLATE
8	1	7438201	COVER,FZSLP-STEP
9	2	7408801	WLDMT,FZ/PS-SLP RAIL BRKT
10	1	7297201	PAD, LARGE CHAIR
11	1	7474101	PAD, LARGE BACK
12	1	7511301	WLDMT,FZ/PS-SLP HUB
13	1	7422901	ASSY, FZ/PS-SLP SEAT ADJ
14	1	7474301	PAD, HEAD REST
15	1	7420501	ASSY, HIGH TOWER-19
16	2	7409401	PIPE,FZ/PS-2.5 SCH 40 S.S
17	2	7444601	BUMBER, DONUT
18	27	3236801	NUT, M10 HEX NYLOCK SS
19	6	3241319	SCREW, M12 X1.75 110MM
20	1	7414501	CAM, FZ/PS-SLP OBLONG
21	1	3243201	BEARING, 6007 BALL
22	1	7511201	PLATE, FZ/PS-SLP TORQUE
23	1	7511601	KEY, .375 SQUARE X 1.25
24	5	3237801	PULLEY, 4.5" OD
25	1	3239601	PULLEY, 6" OD x 10MM ID
26	1	7318201	PLATE, PULLEY
27	1	7352001	BUMPER, 2-1/8 X 4-5/8
28	2	7333701	COVER, PULLEY- FLUSH
29	2	7333601	COVER, PULLEY- PARTIAL
30	4	7334001	FOOT, 2.50 X 4.49 FLOV
31	6	7333901	CAP, LARGE FLOV- END
32	9	3237403	PLUG, 1" HOLE
33	5	3236204	SCREW, M10 X1.5 35MM
34	59	3236601	WASHER, 3/8 SAE SS
35	21	3236202	SCREW, M10 X1.5 25MM
36	3	3236206	SCREW, M10 X1.5 45MM
37	8	3236208	SCREW, M10 X1.5 55MM
38	2	7340201	COVER, FOOT - STRAIGHT
39	2	7419701	COVER, FOOT 10 DEG
40	1	7450701	ASSY, FZ/PS-SLP SEAT HANDLE
41	2	3241315	SCREW, M12 X1.75 90MM
42	2	3236803	NUT, M12 HEX NYLOCK SS
43	16	3241401	WASHER, FLAT 12MM SS
44	9	3236203	SCREW, M10 X1.5 30MM
45	2	3236207	SCREW, M10 X1.5 50MM
46	2	7326201	CAP, D-TUBE - TOP
47	4	3238601	M10X1.5 BLIND THREADED INSERT
48	1	7529601	ASSY, FZSLP RND CAM
49	4	3236214	SCREW, M10 X1.5 85MM
50	2	3235801	GRIP, SHADOW GREY OPEN END
51	1	7409801	SHEILD, CAMS
52	1	7322301	PLATE, 1.97 OD X .44 ID 10GA
53	1	7423709	CABLE, WEIGHT STACK (UPPER)
54	1	7342201	PLATE, CABLE END
55	10	3237201	M3 X .5 HXS NO CUP ST BO
56	2	7306902	RING, GRIP 1.50 OD
57	2	7315602	RING, GRIP
58	1	7377001	HANDLE, REMOTE
59	1	7423805	LOWER CABLE



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7409095	WLDMT, FZ/PS-SLP SEAT ADJ SG
2	4	7409201	BLOCK, FZ/PS-SLP DELRIN
3	1	7409502	WLDMT, FZ/PS-SLP ADJ PLATED
4	1	7414301	STUD, M10 BALL END M10 X 1.5
5	1	7354301	SPACER, 7/16 ID X .75 OD X 1
6	2	3236601	WASHER, 3/8 SAE SS
7	1	3236205	SCREW, M10 X1.5 40MM
8	1	3239401	SPRING,GAS-135N- 300
9	1	7351301	PIN, PULL
10	1	7351501	SPRING; PULL PIN LARGE
11	1	6140701	GLIDE 1 X 1
12	8	3241707	SCREW, M6 X1 50MM
13	8	3241801	WASHER, FLAT 6MM SS
14	8	3236802	NUT, M6 HEX NYLOCK SS
15	1	3236701	WASHER, FENDER 3/8" ID X 1.5" OD
16	1	3102802	NUT, NYLOCK 3/8-16

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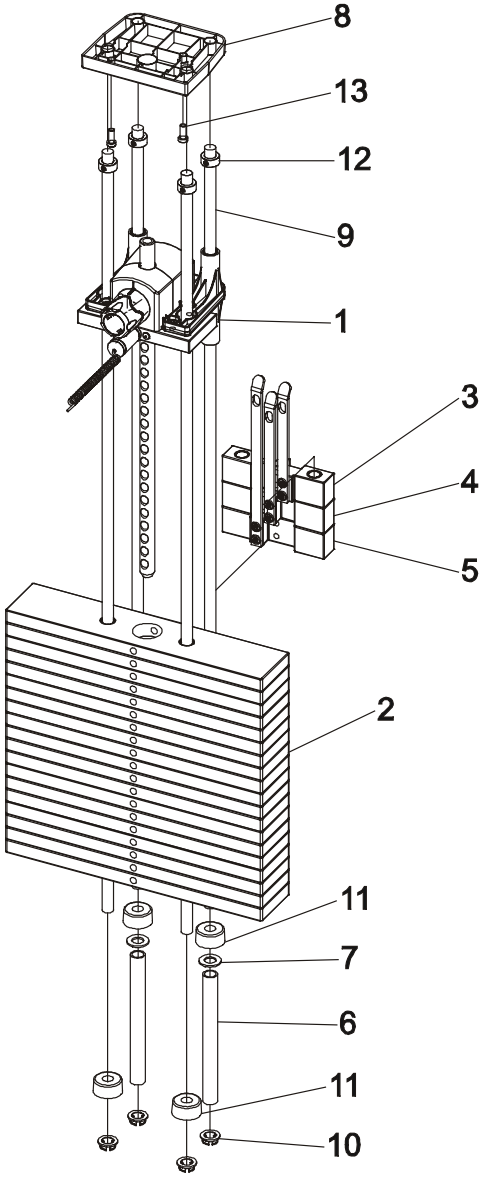
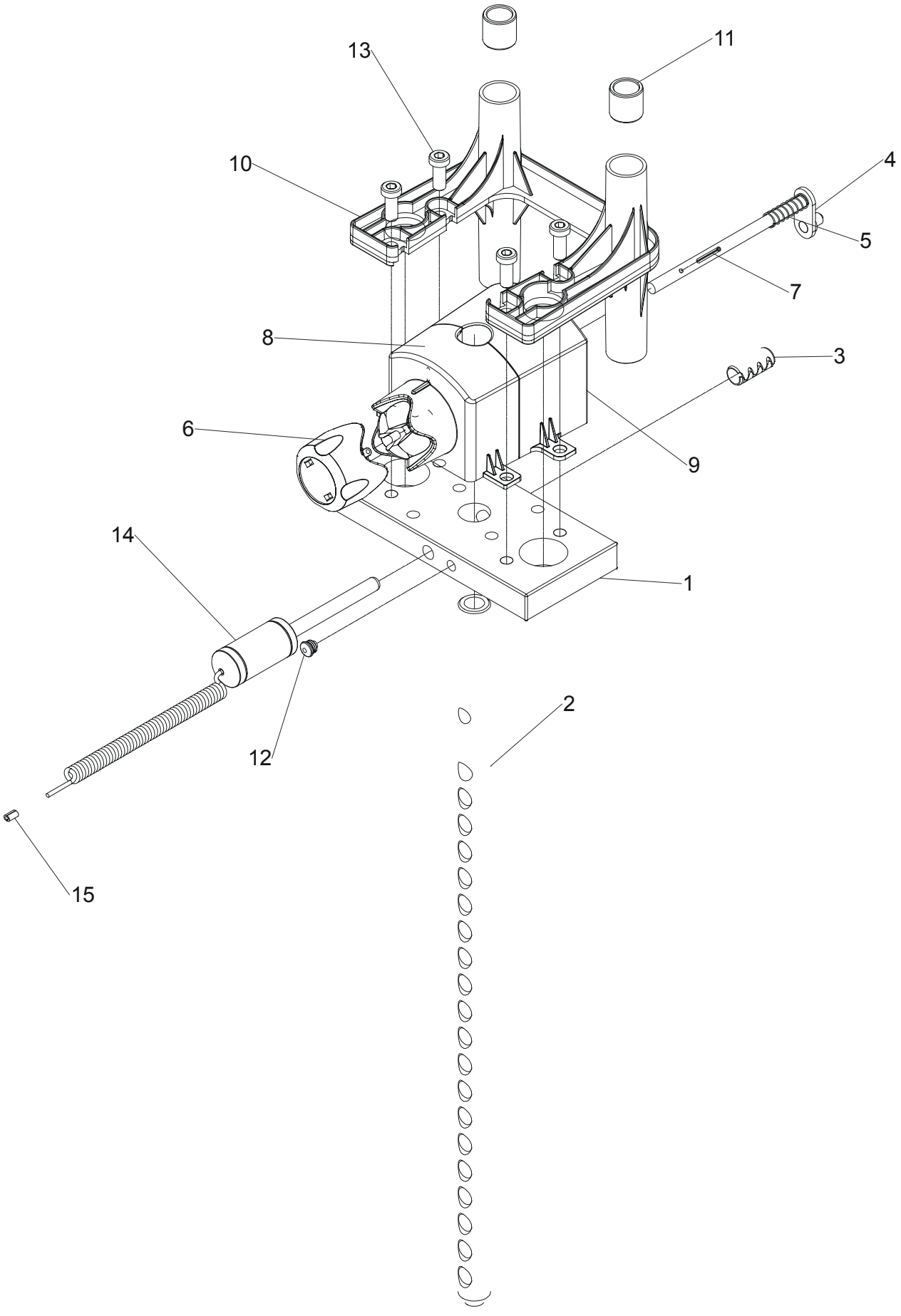
Weight Stack



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7350801	ASSY, HEAD PLATE (19)
2	19	7328401	WEIGHT PLATE, 20 LB
3	1	7327601	ASSY, INCREMENT WT - 5 LB
4	1	7327701	ASSY, INCREMENT WT - 10 LB
5	1	7327801	ASSY, INCREMENT WT - 15 LB
6	2	7328702	SPACER, INC WT STACK - 19 PLT
7	2	3240601	WASHER, FLAT 3/4" STAINLESS
8	1	7357501	RETAINER, GUIDE ROD - TOP
9	4	7328603	GUIDE ROD, .75 OD SOLID 59.50
10	4	7337901	BUSHING, GUIDE ROD
11	4	7352101	CUSHION, WEIGHT STACK
12	4	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
13	2	3236202	SCREW, M10 X1.5 25MM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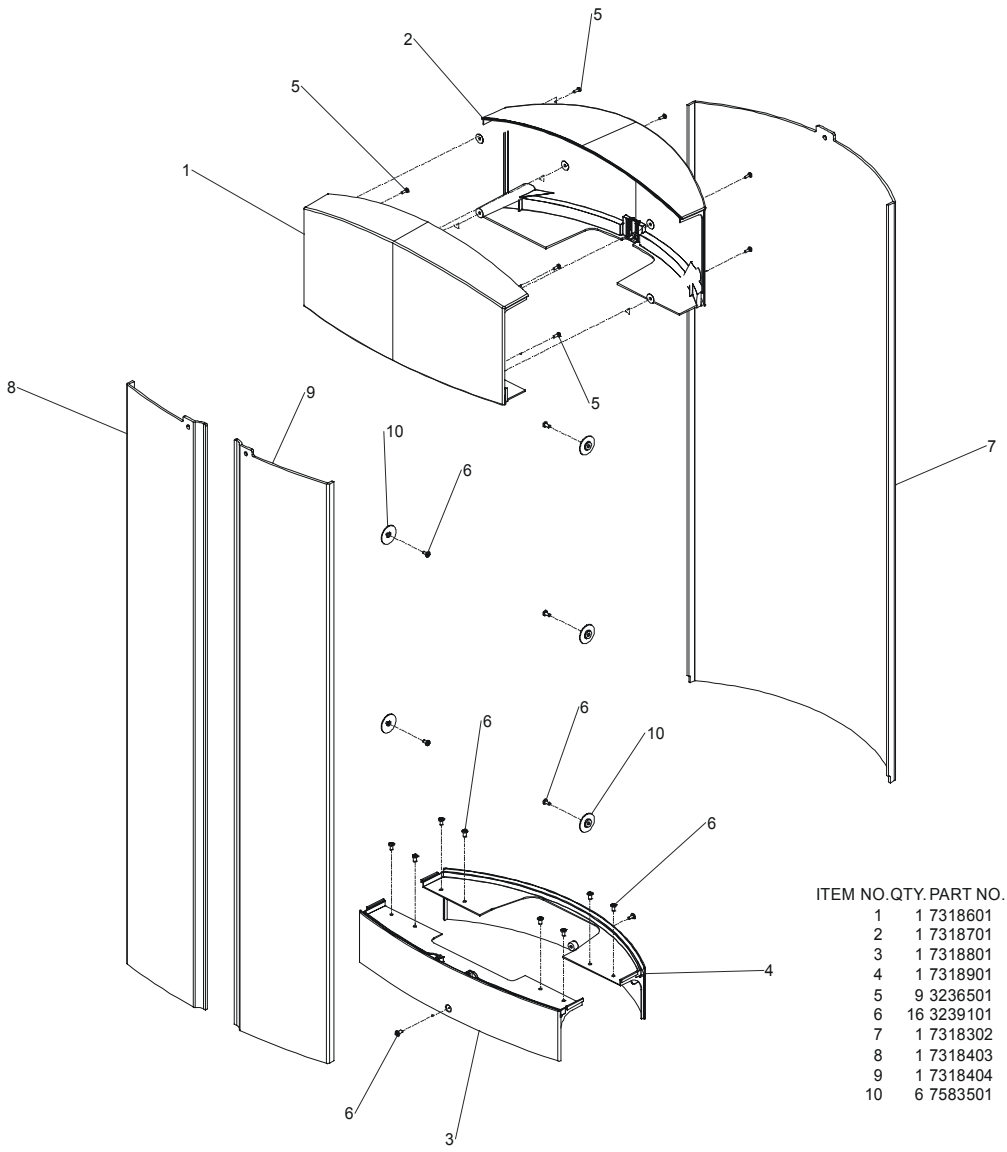
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7326701	HEAD PLATE
2	1	7349501	STEM, 19 PLATE
3	1	3236001	BUSHING, SPRING PIN
4	1	7327201	WLDMT, INCREMENT WT PIN
5	1	6411801	SPRING, POP PIN 3/8 DIA X 2-3/4
6	1	7326101	KNOB, INC WT SELECTOR
7	1	3110008	ROLL PIN, 1/8 X 1-1/4
8	1	7326401	HOUSING, SELECTOR - FRONT
9	1	7326501	HOUSING, SELECTOR - REAR
10	1	7362101	STABILIZER, HEAD PLATE
11	4	7459601	BUSHING, HEAD PLT STABILIZER
12	1	7356501	PLUG, LANYARD ATTACHMENT
13	4	3236202	SCREW, M10 X1.5 25MM
14	1	7338101	ASSY, WT STACK SELECTOR PIN
15	1	7523601	CRIMP, CABLE



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7318601	COVER, TOWER- TOP FRONT
2	1	7318701	COVER, TOWER- TOP REAR
3	1	7318801	COVER, TOWER- BOTTOM FRONT
4	1	7318901	COVER, TOWER- BOTTOM REAR
5	9	3236501	M4 X 0.7 PHL PAN MS ST ZN
6	16	3239101	SCREW, M5X10 PHL PAN TT ST
7	1	7318302	SHROUD, TOWER- REAR LONG
8	1	7318403	SHROUD, TOWER- FRT LONG RH
9	1	7318404	SHROUD, TOWER- FRT LONG LH
10	6	7583501	RETAINER, FZ SHROUD